

Date: Thursday, 02/10/2008 4:28:28 PM
 User: Julie Lecocq

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-664-203
Job Number	: 42427		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D412664203
This Issue	: 02/10/2008 S.O. No. :	Drawing Number	: R08-085
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : LANDING GEAR	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	:	Due Date	: 09/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JUD 08.10.02</u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D412664203	Crosstube Aft
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Crosstube Aft
 Original B39580 @ CHG006

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit
 New labels and perwork required with the new batch #

4.0	AN640A	Bolt
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)
 Bolt
 Batch: M107971

5.0	AN641A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Bolt
 Batch: M107013

8/10/3

SQ

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Drawing Name: D412-664-203

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Seq. #: Machine Or Operation: Description :

6.0 AN960JD616 Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total : 18.0000 Each(s)

Washer

Batch: M108521

500

7.0 MS21042L6 Nut



(X)

Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M10883

8/10/3

370

8.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

Check labels and paper work

508/10/03

9.0 PACKAGING 1 PACKAGING RESOURCE #1



(X)

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-203 CHG 006

*****Ensure tube is not packaged if curing time is less than 12 hrs, see step 27 for application time & date

Time & date of packaging: 12/11

Location:

PPP Rev: 6

508/10/03

8/10/3

10.0 QC21 FINAL INSPECTION/W/O RELEASE



08/10/08

Comment: FINAL INSPECTION/W/O RELEASE

u 08.10.08

Job Completion



DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-664-203	CHG	CHG006		
DESC.	Crosstube Aft High	STC	SH01-9		
LOT	B39580	STC	SR01298NY		
MODEL	Bell 412	STC			
MADE IN CANADA				D2729-1	